

# Work Order ID 52826

October 15, 2009 10:39:01 AM



Page 1

Item ID: D2989-043  
Revision ID: D  
Item Name: Basket Lid Assembly

Accept



Setup Start



Stop



Start Date: 15/10/2009 Start Qty: 1.00  
Required Date: 29/10/2009 Req'd Qty: 1.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: RL Date: 09-10-15 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Draw<br>Number | Draw<br>Rev. | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D2989    | Rev D        |

100 Large Fab 0.00



Large Fab

Memo

0.00

Large Fab

1- assemble all ribs in DT9446 jig, weld as per dwg D2989  
2- tack weld mesh on basket as per dwg D2989 using DT9446 jig  
3- to locate hinges and shims use D2989-041, weld as per dwg D2989  
A/R ER316 S.S. Rod Batch: M109213

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00



QC

Memo

0.00

Quality Control

09/10/22 (1x)

09 10 28

# Work Order ID 52826

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Page 2

Item ID: D2989-043  
Revision ID: D  
Item Name: Basket Lid Assembly

Accept



Setup Start



Stop



Start Date: 15/10/2009 Start Qty: 1.00  
Required Date: 29/10/2009 Req'd Qty: 1.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Draw<br>Number | Draw<br>Rev. | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

120  
QC  
Quality Control

QC6- Inspect dimensions to drawing

0.00

⇒ Sock 27

0.00

Memo

④

6

130  
Powdercoat  
Powder Coating

White Gloss(Ref.4.3.5.2) per QSI005 4.3-Steel

PRESSURE WASH

0.00

BR 09-10-27 ①

0.00

Memo

1- Plug holes prior to powder coating

M112260

JH 09/10/27

④

6

2-Powder Coat White (Ref. 4.3.5.2) D2989-041 as per QSI 005 4.3 & Dwg D2989

1ST COAT

START TIME:

1:45pm

OVEN TEMPERATURE:

400°F

FINISH TIME:

2:15pm

\*\*\*\*\* 2nd coat if necessary\*\*\*\*\*

2ND COAT:

START TIME:

2:45pm

OVEN TEMPERATURE:

400°F

FINISH TIME:

3:15pm

**Abstract**

October 15, 2009 10:39:01 AM

**Accept**

**Setup Start**

**Stop**

**Start Date:** 15/10/2009      **Start Qty:** 1.00  
**Required Date:** 29/10/2009      **Req'd Qty:** 1.00

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves assigning tasks to team members, setting deadlines, and monitoring progress. It is important to communicate regularly and provide support to team members throughout the process.

5. The final step is to evaluate the results of the project. This involves comparing the actual outcomes to the objectives and goals defined at the beginning. It is important to identify any areas for improvement and learn from the experience for future projects.

**Cust Item ID:**

**Customer:**

**Reference:**

Run Start

**Stop**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**QC:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_ **Date:** \_\_\_\_\_

Sequence ID/  
Work Center ID

### Operation Description

### Set Up/ Run Hours

**Draw  
Number**

**Draw**  
**Rev.**

### Plan Code

**Accept  
Qty**

Reject  
QtyReject  
Number

**Insp.  
Stamp**

140

### QC3- Inspect Part Finish

0.00

BR 09-10-28

①

QC

## Memo

0.00

## Quality Control

150

Identify as per dwg & Stock Location: 111

0.00

## Packaging

## Memo

0.00

## Packaging

160

QC21- Final Inspection - Work Order Release

0.00

QC

## Memo

0.00

## Quality Control

09/10/30 ~~A~~  
UMF 09-10-29

# Picklist Print

October 15, 2009 10:39:20 AM

Page 1

5

Work Order ID: 52826



Parent Item: D2989-043RevD



Parent Item Name: Basket Lid Assembly

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D2221-1RevH

Manufactured

No

100

Each

17.0000

1.0000



Rib

✓

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

48101

1

Main Warehouse

WA

16

51250

4

51872

12

1x SY 09/10/21

D2989-3RevD

Manufactured

No

100

Each

3.0000

1.0000



Rib

✓

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

50572

1

51341

2

1x SY 09/10/21

# Picklist Print

October 15, 2009 10:39:20 AM

Work Order ID: 52826



Parent Item: D2989-043RevD



Parent Item Name: Basket Lid Assembly

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D2989-4RevD                     |                        | Manufactured  | No          |                     |                  | 100             | Each               | 3.0000         | 1.0000                   |               |                |        |
|                                 |                        |               |             |                     |                  |                 |                    |                |                          |               |                |        |

Rib

✓

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u>  |                |                 |
| Main Warehouse   |                |                 |
| ST               | 3              |                 |
| 50573            | 1              |                 |
| 51342            | 2              |                 |

1x *SL* 09/10/21

D2989-5RevD

Manufactured No

100

Each

8.0000

2.0000



Rib

✓

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u>  |                |                 |
| Main Warehouse   |                |                 |
| ST               | 4              |                 |
| 48505            | 4              |                 |
| Main Warehouse   |                |                 |
| WA               | 4              |                 |
| 51873            | 4              |                 |

2x *SL* 09/10/21

# Picklist Print

Page 3

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Work Order ID: 52826

Parent Item: D2989-043RevD

Parent Item Name: Basket Lid Assembly

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D3182-1RevA

Manufactured

No

100

Each

10.0000

2.0000



Hinge

✓

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

48453

4

51253

6

2x 09/10/21

D3442-3RevA

Manufactured

No

100

Each

6.0000

2.0000



Shim

✓

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

42718

1

48504

1

51302

4

1x 09/10/21

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Shop Packet Print

Page 3

# Picklist Print

Page 4

October 15, 2009 10:39:20 AM

Work Order ID: 52826



Parent Item: D2989-043RevD



Parent Item Name: Basket Lid Assembly

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D3827-041RevA                   |                        | Manufactured  | No          |                     |                  | 100             | Each               | 7.0000         | 1.0000                   |               |                |        |
|                                 |                        |               |             |                     |                  |                 |                    |                |                          |               |                |        |

Rib Assembly (Inboard)

✓

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u>  |                |                 |
| Main Warehouse   |                |                 |
| ST               | 6              |                 |
| 51339            | 6              |                 |
| Main Warehouse   |                |                 |
| WA               | 1              |                 |
| 51091            | 1              |                 |

1x *SH* 09/10/21

D3832-5RevA

Manufactured No

100

Each

6.0000

1.0000



Mesh (Lid)

✓

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u>  |                |                 |
| Main Warehouse   |                |                 |
| ST               | 6              |                 |
| 50020            | 3              |                 |
| 52049            | 3              |                 |

1x *SH* 09/10/21

# Picklist Print

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Work Order ID: 52826

Parent Item: D2989-043RevD

Parent Item Name: Basket Lid Assembly

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D3833-5RevA                     |                        | Manufactured  | No          |                     |                  | 100             | Each               | 14.0000        | 2.0000                   |               |                |        |

Mesh (Lid End)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

14

51305

14

D3838-041RevA

Manufactured

No

100

Each

3.0000

1.0000



Rib Assembly (Basket Lid, LH)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

3

50574

1

51334

2

D3838-042RevA

Manufactured

No

100

Each

3.0000

1.0000



Rib Assembly (Basket Lid, RH)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

3

50575

1

51335

2

2x 09/10/21

1x 09/10/21

1x 09/10/21

October 15, 2009 10:39:20 AM

Shop Packet Print

Page 5



**D2989-043 BASKET LID ASSEMBLY**  
(MESH SHOWN LOCALLY FOR CLARITY)

**D2989-041 BASKET LID ASSEMBLY**  
(MESH SHOWN LOCALLY FOR CLARITY)

| ITEM | QTY<br>-041 | QTY<br>-043 | P/N       | DESCRIPTION               |
|------|-------------|-------------|-----------|---------------------------|
| 1    | X           |             | D2989-041 | BASKET LID ASSEMBLY       |
| 2    |             | X           | D2989-043 | BASKET LID ASSEMBLY       |
| 3    | 1           |             | D2506     | LABEL PLATE               |
| 4    | 1           |             | D2512-7   | RIB                       |
| 5    | 2           |             | D2581     | MOUNTING BRACKET          |
| 6    |             | 1           | D2989-3   | RIB                       |
| 7    |             | 1           | D2989-4   | RIB                       |
| 8    |             | 2           | D2989-5   | RIB                       |
| 9    | 2           |             | D2989-13  | RIB                       |
| 10   | 2           | 1           | D2989-17  | RIB                       |
| 11   | 2           |             | D2989-19  | RIB                       |
| 12   |             | 2           | D3182-1   | HINGE                     |
| 13   |             | 2           | D3442-3   | SHIM                      |
| 14   |             | 1           | D3827-041 | RIB ASSY (INBOARD)        |
| 15   | 1           |             | D3832-3   | MESH, BASKET LID          |
| 16   |             | 1           | D3832-5   | MESH, BASKET LID          |
| 17   | 2           |             | D3833-3   | MESH, LID END             |
| 18   | 2           |             | D3833-5   | MESH, LID END             |
| 19   | 1           |             | D3836-041 | RIB ASSY (BASKET LID, LH) |
| 20   | 1           |             | D3836-042 | RIB ASSY (BASKET LID, RH) |
| 21   |             | 1           | D3838-041 | RIB ASSY (BASKET LID, LH) |
| 22   |             | 1           | D3838-042 | RIB ASSY (BASKET LID, RH) |
| 23   | 1           |             | D3852-041 | RIB ASSEMBLY              |
| 24   | 1           |             | D3852-042 | RIB ASSEMBLY              |

**RELEASED**  
08/11/16

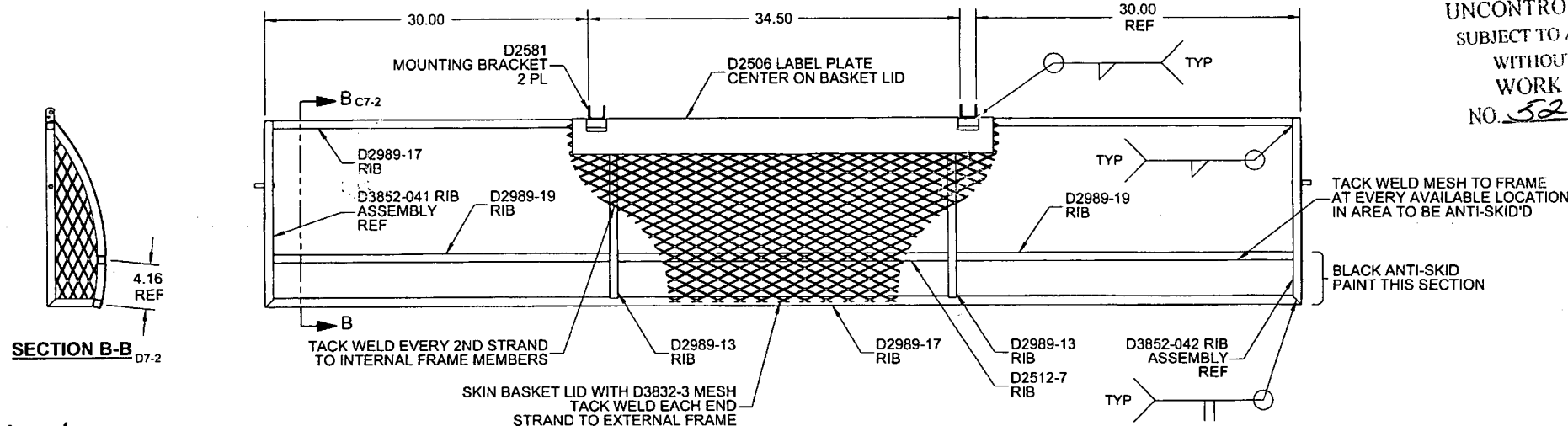
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52824  
BP 0910-15

NOTES:  
MATERIAL: N/A  
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT AS INDICATED PER DART QSI 005 4.4  
SPRAY PAINT INSIDE SURFACE BLACK PRIOR TO APPLYING ANTI-SKID  
TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
UNITS: INCHES UNLESS OTHERWISE NOTED  
BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
IDENTIFICATION: N/A  
WEIGHT: D2989-041 = 26.50 lbs; D2989-043 = 15.50 lbs  
WELD PER DART QSI 004

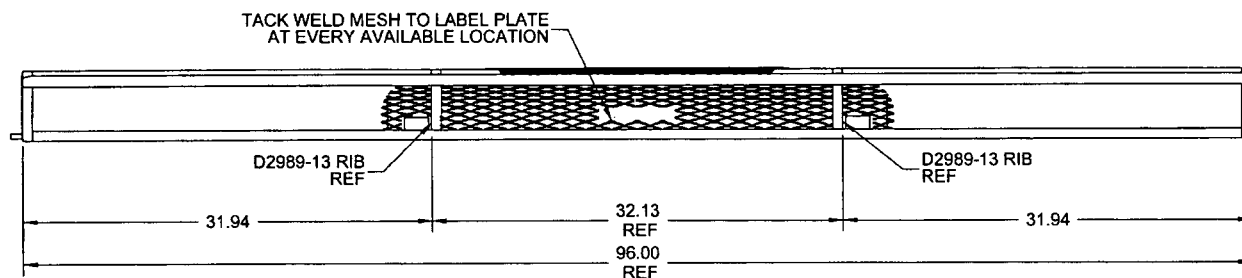
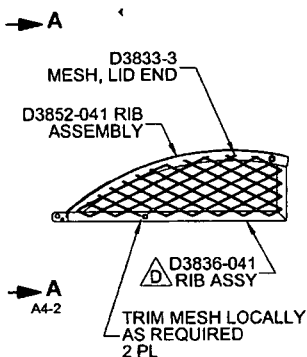
|            |   |   |              |
|------------|---|---|--------------|
| D          | REVISED -041/-043 PARTS LISTS AND ADDED "ITEM" COLUMN TO PARTS LIST (2N D3-1); D3836-041 REPLACES D2989-9/-15; D3836-042 REPLACES D2989-10/-15; D3838-041 REPLACES D2989-1/-7; D3838-042 REPLACES D2989-2/-7; D3852-041 REPLACES D2989-11; D3852-042 REPLACES D2989-2; REMOVED D2327-3 (NOW INSTALLED ON D3836 DWG); D2989-9/-10 (NOW ON D3836 DWG); D2989-1/-2/-7/-15 (NOW ON D3838 DWG) AND D2989-11/-12 (NOW ON D3852 DWG).<br>REASON: TO SATISFY "LEAN MANUFACTURING" PROGRAM | MB  | 08.09.24     |
| C          | FRAME MATERIAL WAS 0.060 WALL; MESH MATERIAL UPDATED; DRAWING TRANSFERRED TO "B" FORMAT AND CURRENT DRAFTING STANDARD   | AJS   | 08.06.20     |
| B          | ADD SHIM UNDER HINGES, UPDATE LID DIMENSIONS  | PH  | 05.06.07     |
| A          | NEW ISSUE   | DS  | 00.10.27     |
| REV.       | DESCRIPTION   | BY  | DATE         |
| DESIGN     | DS  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      |   | DRAWING NO.   | REV. D       |
| CHECKED    | <i>[Signature]</i>  | D2989   | SHEET 1 OF 5 |
| MFG. APPR. | <i>[Signature]</i>  | TITLE   | SCALE        |
| APPROVED   | <i>[Signature]</i>  | BASKET LID ASSEMBLY   | NTS          |
| DE APPR.   | <i>[Signature]</i>  | COPYRIGHT © 2000 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD |              |
| DATE       | 08.09.24  |   |              |

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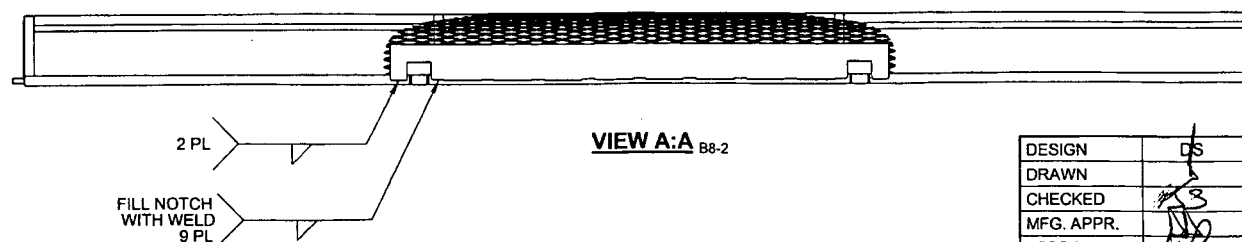
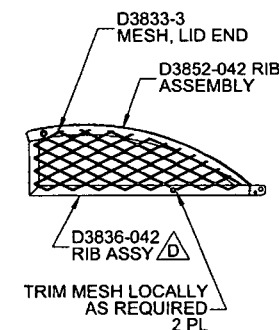
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WORK ORDER  
NO. 52920



SECTION B-B D7-2



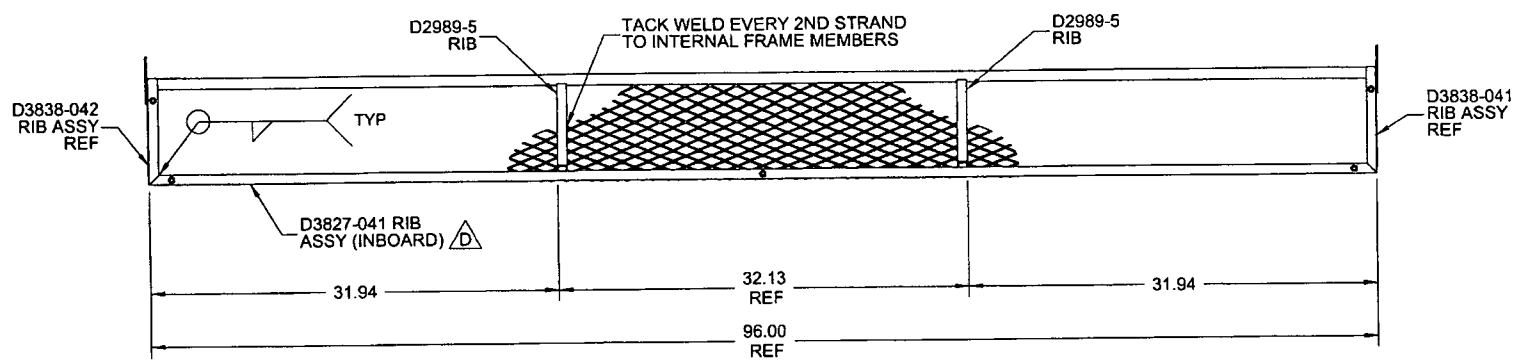
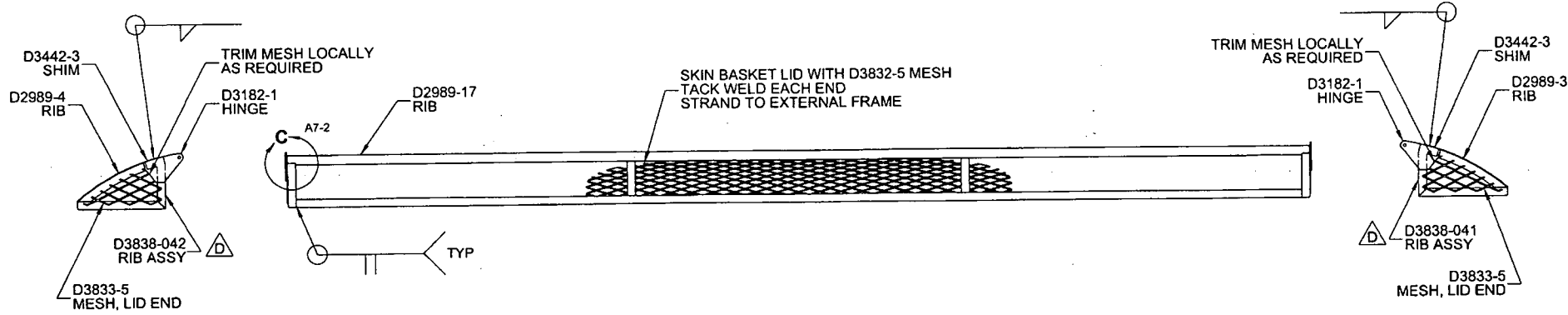
**D2989-041 BASKET LID ASSEMBLY**  
(MESH SHOWN LOCALLY FOR CLARITY)



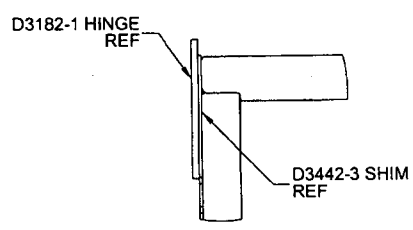
VIEW A-A B8-2

RELEASED  
08/11/18

|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | DS       | DART AEROSPACE LTD   | REV. D       |
| DRAWN      |          | HAWKESBURY, ONTARIO, CANADA  |              |
| CHECKED    | 33       | DRAWING NO. D2989  | SHEET 2 OF 5 |
| MFG. APPR. |          | TITLE  | SCALE        |
| APPROVED   |          | BASKET LID ASSEMBLY  | NTS          |
| DE APPR.   |          | COPYRIGHT © 2006 BY DART AEROSPACE LTD   |              |
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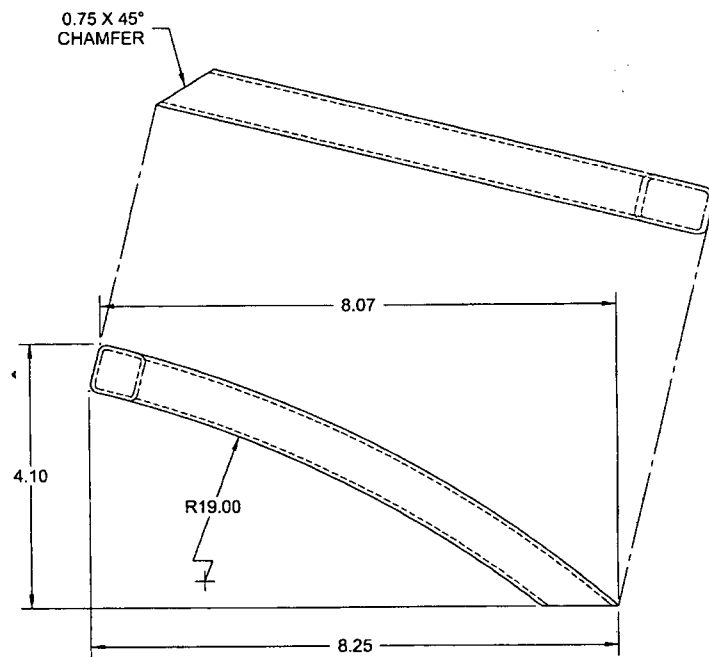
**D2989-043 BASKET LID ASSEMBLY**  
(MESH SHOWN LOCALLY FOR CLARITY)



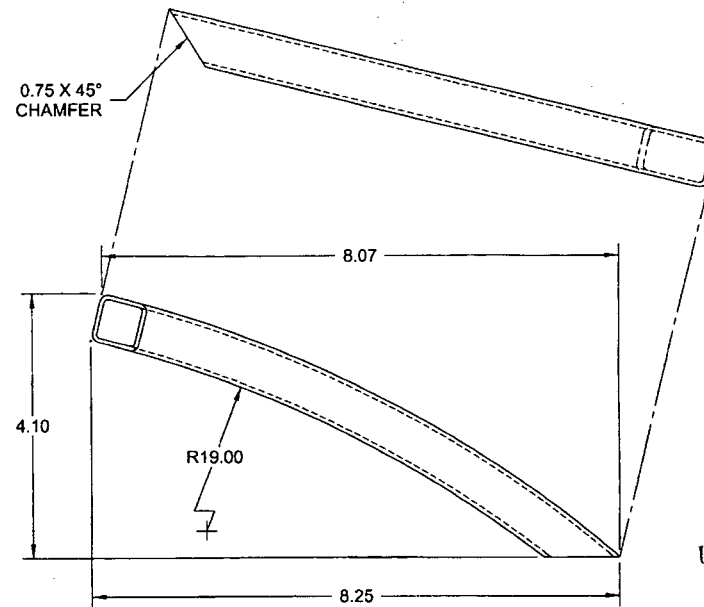
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WORK COPY  
NO. 2826

**RELEASED**  
08/11/18 MJD

|  |           |  |              |
|--|-----------|--|--------------|
| DESIGN   | DS        | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN  |           | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED  | <i>DS</i> | DRAWING NO.                            | REV. D       |
| MFG. APPR.   | <i>MS</i> | D2989                                  | SHEET 3 OF 5 |
| APPROVED   | <i>MS</i> | TITLE                                  | SCALE        |
| DE APPR.   | <i>MS</i> | <b>BASKET LID ASSEMBLY</b>             | NTS          |
| DATE   | 08.09.24  | COPYRIGHT © 2000 BY DART AEROSPACE LTD |              |
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**D2989-3 RIB**

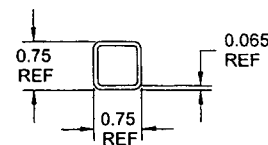


**D2989-4 RIB**




SHOWN IN  
REAR VIEW  
ENGINES THAT  
UNCONTROLLED  
SUBJECT TO MILITARY  
WITHOUT NOTICE  
WARRANTY  
NO. 32824

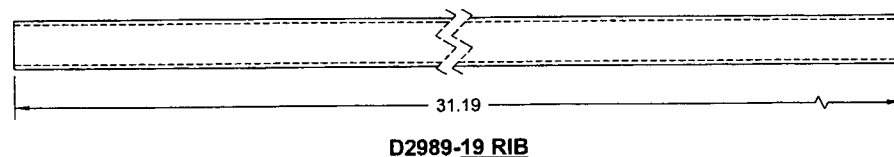
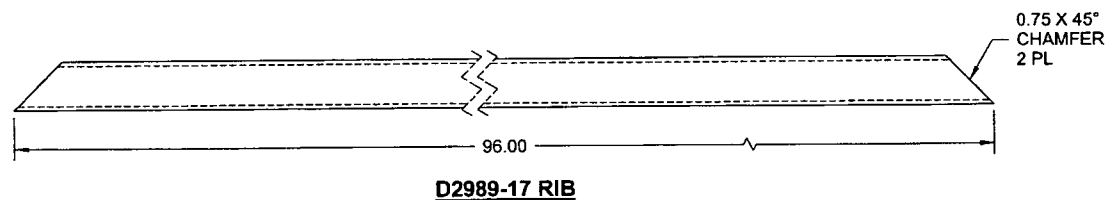
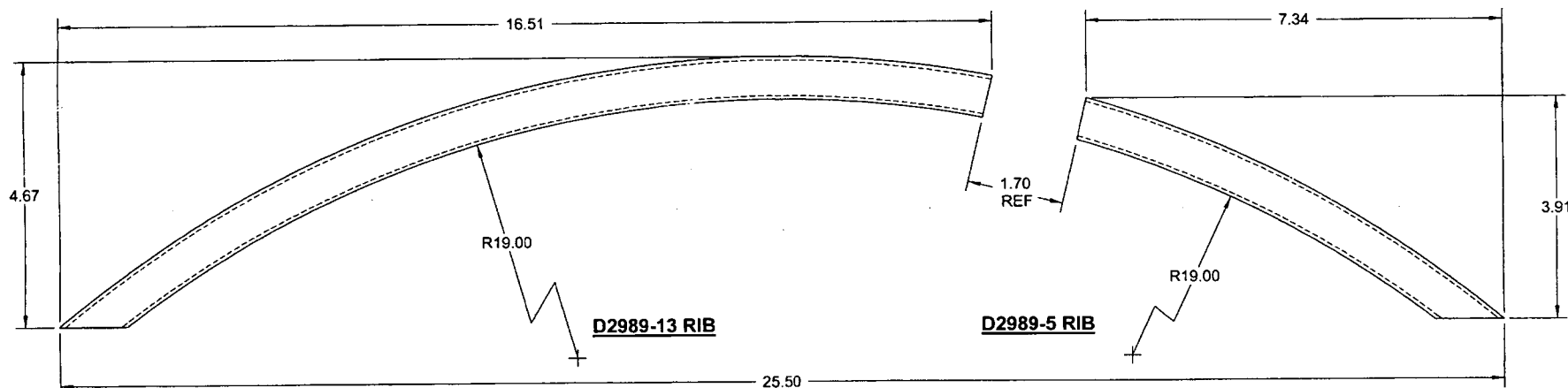
**RELEASED**  
08/11/18 NW

- NOTES:
- MATERIAL: D3166-3 BASKET HOOP
  - FINISH: NONE
  - TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - UNITS: INCHES UNLESS OTHERWISE NOTED
  - BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - IDENTIFICATION: N/A
  - WEIGHT: D2989-3/-4 = 0.39 lbs;

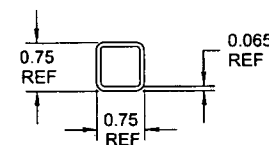


**TYPICAL SECTION  
VIEW**

|            |   |  |              |
|------------|---|--|--------------|
| DESIGN     | DS  | <b>DART AEROSPACE LTD</b>  |              |
| DRAWN      |   | HAWKESBURY, ONTARIO, CANADA  |              |
| CHECKED    |  | DRAWING NO.  | REV. D       |
| MFG. APPR. |   | D2989  | SHEET 4 OF 5 |
| APPROVED   |  | TITLE  | SCALE        |
| DE APPR.   |  | BASKET LID ASSEMBLY  | NTS          |
| DATE       | 08.09.24  | COPYRIGHT © 2000 BY DART AEROSPACE LTD<br><small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> |              |



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WORK ORDER  
NO. 32824



TYPICAL SECTION  
VIEW

RELEASED  
08/11/18

- NOTES:  
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL  
REF. DART SPEC. M304TS0.750W0.065  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: D2989-5 = 0.37 lbs; D2989-13 = 0.81 lbs; D2989-17 = 4.57 lbs; D2989-19 = 1.50 lbs

|            |          |   |              |
|------------|----------|---|--------------|
| DESIGN     | DS       | DART AEROSPACE LTD  |              |
| DRAWN      |          | HAWKESBURY, ONTARIO, CANADA   |              |
| CHECKED    | JS       | DRAWING NO.   | REV. D       |
| MFG. APPR. | JS       | D2989   | SHEET 5 OF 5 |
| APPROVED   | JS       | TITLE   | SCALE        |
| DE APPR.   | JS       | BASKET LID ASSEMBLY   | NTS          |
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